

Work Order ID 66450

Tuesday, February 15, 2011 6:56:32 AM

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Item ID: D4323-7
Revision ID: PRELIM
Item Name: Pylon Wall, Fwd

PRELIMINARY ISSUE
Accept



Setup Start
Stop



Start Date: 2/15/2011 Start Qty: 1.00
Required Date: 2/15/2011 Req'd Qty: 1.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: u Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start
Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4323	PAI A <u>u</u>								
100		0.00							
	Waterjet								
FLOW CNC Waterjet	Memo 1-Cut as per Dwg Dwg Rev: <u>PAI</u> Prog Rev: <u>PAI</u> 2-Deburr if necessary	0.00							
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC								
Quality Control	Memo	0.00							

1311-2-15

See 4/6/2/15

1311-2-15

Work Order ID 66450

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Item ID: D4323-7

Accept

Revision ID: PRELIM

Item Name: Pylon Wall, Fwd

Start Date: 2/15/2011 Start Qty: 1.00

Required Date: 2/15/2011 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120 QC8- Inspect parts - second check

0.00 - (inspector to PA)

QC Memo

0.00 Dry only
Swirlis (K)

Quality Control

130 Identify as per dwg & Stock Location: _____

0.00

Packaging Memo

0.00

Packaging

140 QC21- Final Inspection - Work Order Release

0.00

QC Memo

0.00

Quality Control

C.O.C only to Engle
1/10/15
see 50104203

POSITIVE RECALL
EFFECTIVE DATE 1/10/13
RELEASED AUTH
EFFECTIVE DATE 1/10/13
RELEASED AUTH

POSITIVE RECALL

MF
11-02-15

Picklist Print

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Tuesday, February 15, 2011 6:56:49 AM

Work Order ID: 66450



Parent Item: D4323-7



Parent Item Name: Pylon Wall, Fwd

Start Date: 2/15/2011

Required Date: 2/15/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.02.14 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MKYD6185S.080-P3-62015		Purchased	No			100	sf	1,087.537	11.25	11.84211			



6185 KYDEX .080"



B11-2-15

Location

Loc Qty

Loc Code

therm

1087.537564

109703

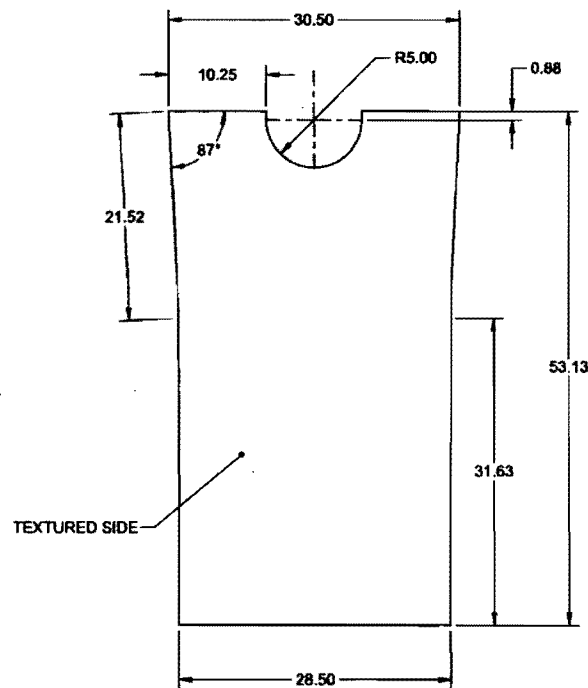
81.189115

116576

1006.34845

116576

①



D4323-7 PYLON WALL FORWARD

**PRELIMINARY
ISSUE**

NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P1-HAIRCELL, IVORY #62015
REF DART SPEC MKYD6185S.080-P1-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 5.18 lbs

w/b 6/6/SC

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4323	SHEET 4 OF 9
APPROVED		TITLE	SCALE
DE APPR.		PANEL	NTS
DATE	11.02.09	<small>COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRELIMINARY AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

Jason Murdoch

From: Harvey Siemens <hsiemens@dartaero.com>
Sent: Tuesday, February 15, 2011 2:12 PM
To: 'Linda Lacelle'
Cc: 'Jason Murdoch'
Subject: RE: D4323 Preliminary

Linda/Jason

Yes we will need C of C's for these parts since they are going to be part of a Serialized STC.

The project number is D412-808

Regards,

Harvey Siemens

Mechanical Designer
DART Aerospace Ltd.

P: 403-717-0328
F: 403-717-1288
E: hsiemens@dartaero.com
W: www.dartaero.com
M: 1060 McTavish Road NE, Calgary, Alberta, T2E 7G6

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From: Linda Lacelle [<mailto:llacelle@dartaero.com>]
Sent: February-15-11 11:46 AM
To: 'Harvey Siemens'
Cc: 'Jason Murdoch'
Subject: FW: D4323 Preliminary

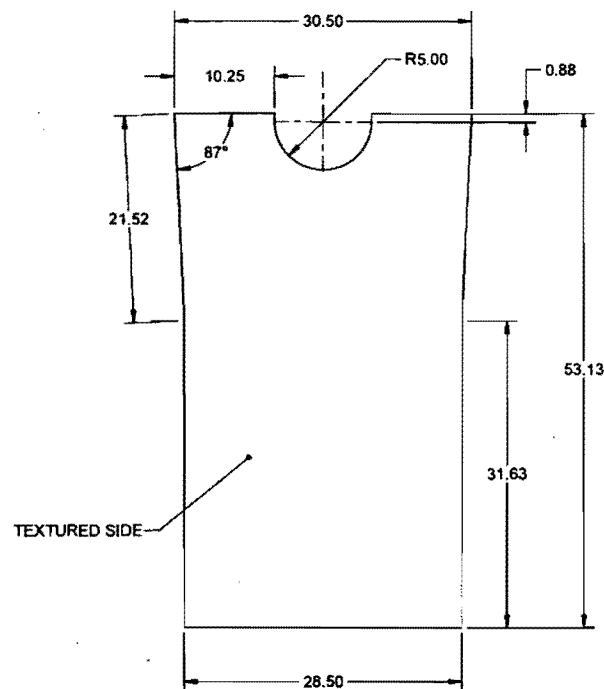
These are req'd by harvey...so Harvey, do you just need a C of vc with these??

From: Jason Murdoch [<mailto:jmurdoch@dartaero.com>]
Sent: February 15, 2011 1:42 PM
To: Linda lacelle
Subject: D4323 Preliminary

Hi L,

w/o's 66446; 66450; 66447; & 66448 are shipping to Eagle today, as I've been told. Is there a project # for these that I can reference?

Jason Murdoch
Quality Coordinator
jmurdoch@dartaero.com



D4323-7 PYLON WALL, FORWARD

NOTES:

- 1) MATERIAL: KYDEX 6185, 0.080 THICK, P3-VELOUR MATTE, IVORY #62015
REF DART SPEC MKYD6185S.080-P3-62015
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.4
- 7) WEIGHT: 5.89 lbs

DESIGN		DART AEROSPACE LTD	
DRAWN	<i>SC</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>SC</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>SC</i>	D4323	SHEET 5 OF 15
APPROVED	<i>SC</i>	TITLE	SCALE
DE APPR.	<i>SC</i>	PANEL	NTS
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66450

RELEASED
2011-05-18
MP